



# Sauer Compressors

SAUER

2  
**He**  
Helium  
4.003

**HELIUM COMPRESSORS**

**Dependable up to 500 bar – anywhere, anytime, anygas.**



## //// Passat

*Ideal for helium circuits and cooling*

### **Passat WP 156L BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,07 barg

Gas Outlet Pressure: 40 barg

Flow Rate: up to 128 m<sup>3</sup>/h

Rated Power: 20–35 kW

### **Passat WP 276L BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,07 barg

Gas Outlet Pressure: 40 barg

Flow Rate: up to 235 m<sup>3</sup>/h

Rated Power: 37–52 kW

### **Passat WP 316L BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,07 barg

Gas Outlet Pressure: 40 barg

Flow Rate: up to 295 m<sup>3</sup>/h

Rated Power: 45–85 kW



## //// Tornado

*Ideal for small helium recovery systems*

### **Tornado WP 4325 BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,05 barg

Gas Outlet Pressure: 230 barg

Flow Rate: up to 21 m<sup>3</sup>/h

Rated Power: 7,5–13 kW



## //// Hurricane

*Ideal for all kinds of helium recovery systems and cylinder filling*

### **Hurricane WP 4331 BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,05 barg

Gas Outlet Pressure: 230 barg

Flow Rate: up to 35 m<sup>3</sup>/h

Rated Power: 11–18 kW

### **Hurricane WP 4341 BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,05 barg

Gas Outlet Pressure: 230 barg

Flow Rate: up to 57 m<sup>3</sup>/h

Rated Power: 15–26 kW

### **Hurricane WP 4351 BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,05 barg

Gas Outlet Pressure: 200 barg

Flow Rate: up to 114 m<sup>3</sup>/h

Rated Power: 30–52 kW



## //// 6000 series

*Ideal for big helium recovery systems and cylinder filling*

### **6000 series WP 6550 BasSeal<sup>He</sup>**

Gas Inlet Pressure: 0,05 barg

Gas Outlet Pressure: 350 barg

Flow Rate: 270 m<sup>3</sup>/h

Rated Power: 200 kW

# SAUER

For more than 50 years Sauer Compressors specialises in the development and production of gas-tight helium compressors. Our comprehensive experience is incorporated in every product and new development – for the benefit of the customer.

Sauer helium compressors are specially designed for helium compression and represent the most efficient and safe solution for all kinds of applications. So it is no surprise that leading research institutes and universities only trust in Sauer helium compressors.

Gas companies profit from the unique advantages of Sauer helium compressors and the support of the worldwide sales and service network of the Sauer Compressors Group.

## Unique Sauer advantages

### Gas-tightness

Sauer helium compressors reach a leakage rate of less than 0,1 mbar x l/s.

- ✓ Gas-tight crank case with double lip seal at the crankshaft
- ✓ Special, helium suitable sealings and gaskets
- ✓ Gas-tight hoses
- ✓ Intake buffer tank and condensate collecting vessel
- ✓ Gas-tight oil lock to the crank case
- ✓ Vacuum flanges acc. to ISO 2861 at gas inlet
- ✓ Encapsulated safety valves
- ✓ Gas recirculation back to the suction side by a common piping

### Reliability

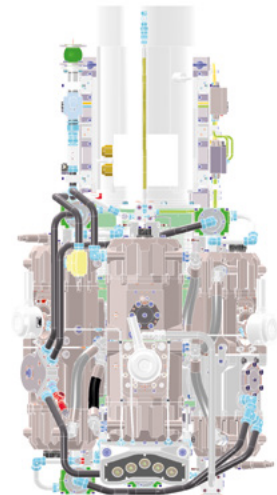
Sauer helium compressors are designed for continuous operation.

- ✓ Valves with modified stroke and spring suspension
- ✓ Helium optimized lubrication
- ✓ Efficient cooling, especially around the highly stressed valves

### Test procedure

Sauer helium compressors are tested under operation conditions on a special helium test bench.

- ✓ 16 hours running & performance test at final pressure with helium
- ✓ Tightness check and measurement of the leakage rate with helium
- ✓ 3.1 Inspection Certificate of Performance Data & Leakage Rate
- ✓ Delivered filled with helium to avoid purge losses



For detailed consultancy please contact our helium experts via [sales@sauercompressors.de](mailto:sales@sauercompressors.de).

Your local partner:

**J.P. Sauer & Sohn Maschinenbau GmbH**  
Brauner Berg 15, 24159 Kiel/Germany

PHONE + 49 431 3940-0  
FAX + 49 431 3940-24  
E-MAIL [info@sauercompressors.de](mailto:info@sauercompressors.de)  
WEB [www.sauercompressors.com](http://www.sauercompressors.com)

We reserve the right to make technical changes without prior notice.  
Please visit [www.sauercompressors.com](http://www.sauercompressors.com) for the latest version of the brochure.

05/2019 [suw | s+k], pictures: shutterstock, Renard, Sauer&Sohn